



Material - IS 7225 Grade 1

Standard Specification for Dental Cobalt-Chromium Casting Alloy

Group - Non-Ferrous Cobalt Alloys

Sub Group - IS 7225 Grade 1 Dental Cobalt-Chromium Casting Alloy

Application - Intended for Valve, Pump, General Engineering, Automotive, Medical and other Industries Grade Belongs to the Industry - Casting

Chemical Composition			Heat Treatment	
Carbon	C %	0.200 - 0.400		
Silicon	Si %	0.550 max.		
Manganese	Mn %	0.160 max.	As-Cast or Annealing	
Chromium	Cr %	26.200 max.		
Molybdenum	Mo %	5.000 max.		
Copper	Cu %	0.200 max.		
Iron	Fe %	1.000 max.		
Nickel	Ni %	2.300 max.		
Tungsten	W %	1.200 max.	Mechanical Properties	
Cobalt	Co %	62.600 min.	Tensile Strength in Mpa	-
-	-	-	Yield Strength in Mpa	440 min.
-	-	-	Elongation in %	3 min.
-	-	-	Reduction of Area in %	-
-	-	-	Hardness in BHN	-
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Cross Reference Table				
Material	Standard	Country	Grade Belong to the Industry	
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Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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